

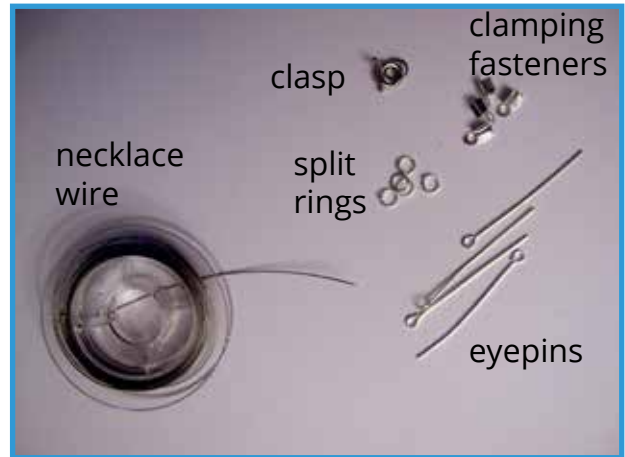
Stencil:



## Steps

Plastic: PLA only

- 1 strand (or less) of:  
clearly stormy, clearly pink,  
clearly blue, gangsta gold,  
blue steel and tuxedo black
- 4 strands of clearly clear
- 2 strands of purple and brownie brown



further equipment



1: first layer: fill in the main colours (really purple for the big one and brownie brown for the small butterflies) and insert the eyepin as shown



2: first layer completed!



3: second layer: black details



4: third layer: metallic details



5: fourth layer: translucent parts (many layers more possible)



6: fifth and last layer: clearly clear on top of everything



7: curl in the straight parts of the eyepins used on the small butterflies







8: repeat all the steps for each butterfly



9: put all your pieces on aluminium foil



10: now it's baking time: 12 minutes at 160°C at the middle slide of your oven should do it...



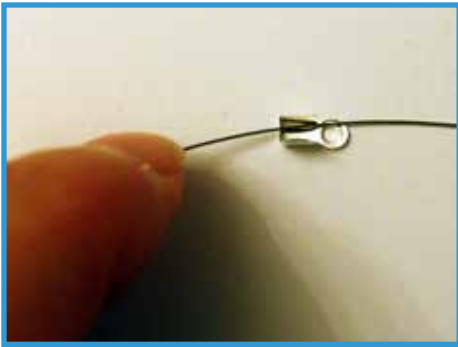
11: watch the PLA melt and become glossy!



12: get your pieces out of the oven carefully and let them cool a couple of minutes before peeling them off; then add the antlers



13: time to assemble your necklace: connect the butterflies using the split rings



14: this is how you fix the wire into the clamping fasteners; after completing this step, connect all pieces (butterflies, clamping fasteners, clasp) with split rings



15: your finished necklace! If you like, you can retrace the butterfly again in its smaller version and pull the wire through its wings.

Final

